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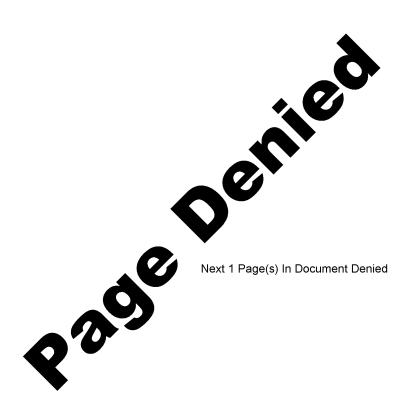
CENTRAL INTELLIGENCE AGENCY

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COUNTRY				
	Poland	REPORT		
UBJECT	Armament Factories in Poland	DATE DISTR.	4 JUN 1959	
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1.	A report containing limited informa	tion on the Metal Pr	oducto Factors i	23 / I
	Radom and the Stalowa Wola Foundry	(Huta Stalowa Wola)	in Stalowa Wola	
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-2ARMAMENT FACTORIES IN POLAND

Introduction

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Listed below are the names, geographic coordinates, and UTM coordinates of locations mentioned in this report. Coordinates are not shown for well-known locations.

Location	Geographic Coordinates	UTM Coordinates
CIEPLIECE SLASKIE-ZDROJ	N50-52, E15-42	WS-4836
KALISZ	N51-45, E18-05	BC-9838
KIELCE	N50-50, E20-40	DB-7436
LABEDY (LABAND)	N50-20, E18-37	CA-3079
LUBLIN	N51-15, E22-34	XU-3001
NISKO	N50-32, E22-09	EA-8197
PIONKI	N51-29, E21-27	EC-3104
SKARZYSKO KAMIENNA	N51-08, E20-52	DB-9163
STALOWA WOLA	N50-34, E22-03	EB-7402
TARNOW	N50-01, E20-59	DA-9940

1. Metal Products Factory in RADOM

a. Location

The Metal Products Factory (Fabrika Wyrobow Metalowych) was located in RADOM. See Annex A for the location of the factory; see Annex B for the site layout of the factory.

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-3-	25 X 1
b. History	25 X 1
This armament plant was built about 1927 for production of small arms weapons. In addition to weapons, it was producing bicyles in 1934. After the war, the Poles produced rifles and pistols there. About 1952-1953 the factory was expanded by the construction of one or two buildings (see Annex B, Items 2 and 3).	25X1 25X1
c. Organization Operationally the Metal Products Factory came under the Central Adminitration for Precision Manufacture (Centralny Zarzad Przemyslu Wyrobow Precyzyjnych which came under the Ministry of Heavy Industry (Ministerstwo Przemyslu Ciezkiego)	1),
d. Operation and Production the plant produced rifles and pistols,	25X1
the number of workers employed here, but on the basis of the size of the plant about 1500. 30 percent were women, on the basis of the idea that the work was fairly light. the plant operated two 8-hour work shifts, Monday through Friday, and two 6-hour shifts on Saturdays.	25X1 25X1
f. Security The plant was enclosed by a barrier as reported in Annex B. the plant was secured by industrial guards (straz przemyslowa).	25X1
a. Location	25 X 1
For location of the factory in STALOWA WOLA, see Annex C. This factor was in an entirely wooded area.	25X1
This factory, which is called "Huta Stalowa Wola," was built about 193 for armament production. in 1952-1953 it experimented with maki	
artillery tubes, using the centrifugal casting method the cost of procuring and installing nonstandard equipment (urzadzen nietypowych), such as traveling cranes and electric furnaces,	25X1
production some unknown item which had been produced for military use because the plant was supposed to serve military pur-	25X1

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c. Organization Operationally, the factory came under the Central Administration of the Mechanical Installations Industry (Centralny Zarzad Przemyslu Urzadzen Mechanicznych - CZPUM), which came under the Ministry of Heavy Industry.	
The Special Projects Bureau was responsible for construction and major repairs of the factory.	
d. Operations and Production) OEV4
some unknown object being manufactured, which and 500 kg, and which was less than 1 cu m in size.	25 X 1
The steel foundry had 3 Soviet-manufactured electric furnaces which had a capacity of 7000 tons annually; These furnaces were vertical two-phase, electric arc furnaces (piece elektryczne lukowe, dwu fasowe, pionewe); 2 of these were of 3-ton capacity and 1 furnace of 12-ton capacity.	25X1 25X1
machines in the iron foundry: 1) Sand cleaners (oczysciarki piaskowe), Pelish produced, a poor machine. 2) Saws for cutting casts (pily do obcinania nadlewow); cutting was done by a milling cutter (frez); the machine was of Hungarian manufacture, of poor quality, 1t was marked "MVG." 3) Annealing furnace (zarzak, piec do zarzenia),	25X1
Polish manufactured, with trade name "Biprokut." all these machines were used in producing the unknown product mentioned above. There were also 2 overhead traveling cranes, each of 3-ton capacity and about 12 m in width; there was 1 ground traveling crane, of approximately 15-ton capacity. one overhead crane came from CIEPLIECE SLASKIE-ZDROJ and cost 130,000 zloty for procurement and installation, whereas the other identical overhead crane which was produced elsewhere, place unknown, cost 250,000 zloty.	25X1 25X1 , 25X1
3. Armament Factory in KIELCE	
a. Location	
See Annex E, sketch	25 X 1
b. Production this factory produced some sort of artillery equipment	25X1
4. Armament Factory in PIONKI	

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a. Location

See Annex F, sketch

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ì.	۰.	Product	si en		some	type	of ex	plosive p	owder	was j	produ	ced he	ere.	25X1
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One facto	ory	Location was on nex D).	ulica	Bema	ther	e were	two	factories					WARSAI Duchni	
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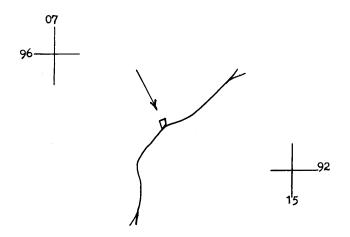
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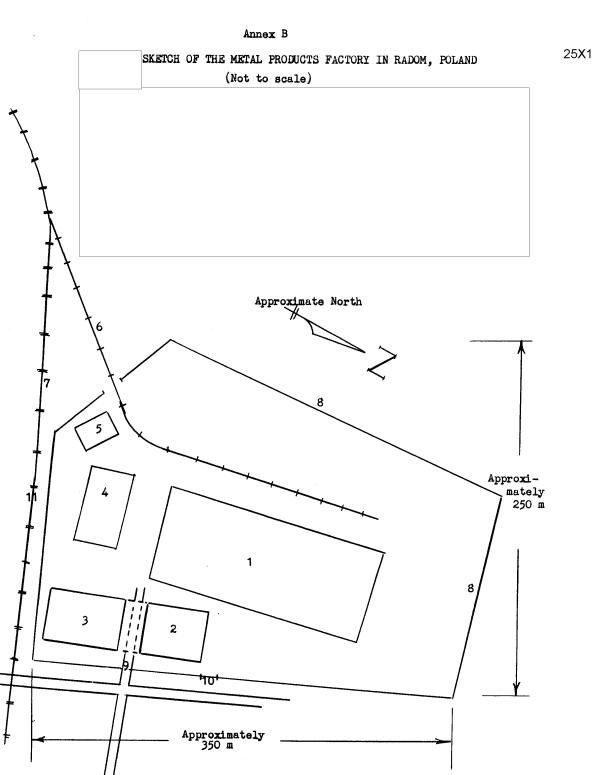
Annex A

PINPOINT LOCATION OF METAL PRODUCTS FACTORY IN RADOM, POLAND

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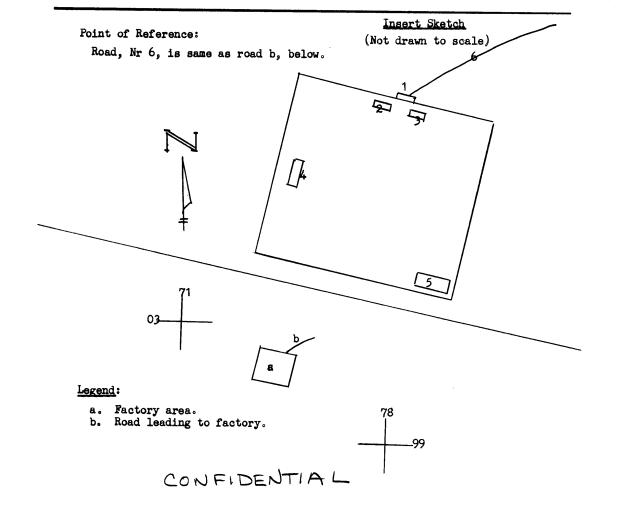
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Legend to Annex B

	. 1 0 17 1 1 1				
8.1	nd 3. New build production.	ing. constructed	i in 1950	to be for	
		x 40 x 6 m; 1 fl	loor; saw-tooth roof.	_	
•	Warehouse; brid	k and plaster; 2	25 x 10 x 4 m; l floor;	white color.	
•	Electric Transi brick and plast	former Station (zer; white; 10 x	zasilanie zakladu i tran 5 x 5 m.	sformacja elektryky)	;
,		a sing	gle-track rail line.		2
	Double-track ra	ilroad.			
	Barrier, wire fon top; approxi	ence with suppor mately 3 m high.	rts of cement poles and	with barbed wire	
aı	nd 10.	one of t	these points was the mai	n entrance to the	2
	plant:	<u>'</u>			_

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-9-	25X1
Annex C	
SKETCH AND PINPOINT LOCATION OF HUTA STALOWA WOLA IN POLAND	25 X 1



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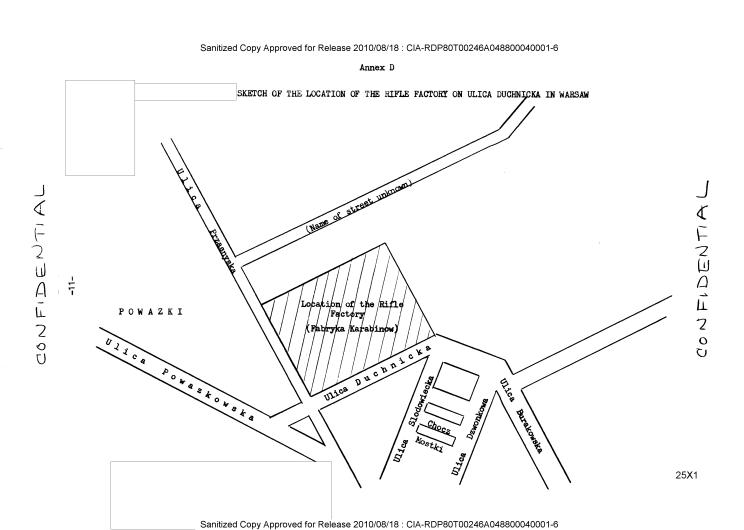
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Legend to Insert Sketch in Annex C

- 1. Entrance to factory area; 20 x 8 x 4 m; brick and plaster. This building was the Pass Bureau; it had two industrial guards. The entrance also accommodated vehicles.
- 2. Directorate; stone, brick and plaster; gray; $40 \times 15 \times 12 \text{ m}$; 3 floors; building was beautifully designed.
- Administration bureau; same construction and color as Nr 2; 30 x 15 x 7 m; 2 floors.
- 4. Steel foundry; prefabricated concrete and brick; $70 \times 40 \times 12 \text{ m}$.
- 5. Steel works, size unknown.
- 6. Road leading into factory area from the railroad station in STALOWA WOLA. The road was surfaced with crushed and packed rock; the width was 5 to 6 m; drainage ditches of about one-half-meter depth ran along both sides of the road; the road condition was considered good. The railroad going through STALOWA WOLA connected NISKO with LUBLIN. factory was served by a railroad branch line

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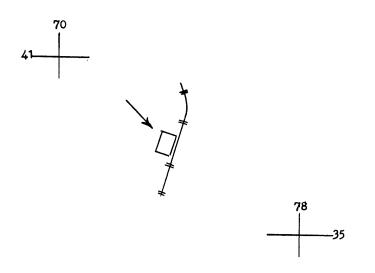
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-12
Annex E

PINPOINT LOCATION OF ARMAMENT FACTORY IN KIELCE, POLAND

25X1





Annex F

PINPOINT LOCATION OF ARMAMENT FACTORY IN PIONKI, POLAND

